



Sensorless Magnetization Current Control for Stable Connection and Separation of Electropermanent Magnet Masayuki Kato, and Fumiya Kitayama (Ibaraki University, Japan) E-mail: masayuki.kato.actuator@vc.ibaraki.ac.jp



Introduction

Electropermanent magnets (EPMs) are special electromagnets incorporating a high coercivity magnet (NdFeB) and a low coercivity magnet (AlNiCo). A magnetic attractive force of the EPM can be turned on and off by applying an instantaneous external magnetic field to the AlNiCo magnet and reversing its magnetization. Unlike general electromagnets, EPMs do not require electrical energy to maintain the attractive force. The authors have proposed a new wideband vibrational device that can switch its degree of freedom (DOF) by connecting and separating the EPM. However, the pulse current required for the magnetization reversal of the AlNiCo magnet depends on an air gap variation between the main system and the EPM. Without control of magnetizing currents, failed connection behavior is often reported (Kato et al., IEEE Trans. Magn., 2023). This study proposes a sensorless method for estimating the state of connection and separation of the EPM by using a periodic induced voltage. Magnetization current control is proposed to achieve stable EPM connection and separation to avoid unnecessary power consumption owing to failed operations.

Wideband Vibrational Device Using Electropermanent Magnet

Sensorless Current Phase Control for Stable Connection of EPM

Basic configuration EPM uses both Low-coercivity magnet (A) low- and high-coercivity magnets (AlNiCo) Electropermanent rrent magnet High-coercivity magnet (EPM) Iron core Main system (NdFeB) NdFeB (N40) **/**+*B*_{*r*}≒1.2T $x_1 = x_2$ \mathbf{Z} 10^{2} Force Hc≈850kA/m Hc≈50kA/m mm **AlNiCo** Coil (Alnico-5) **1DOF 2DOF** gap Flux The magnetization of low-coercivity magnet **Connection** $\stackrel{=}{\to} 0$ Åir is easily reversed **Separation** by the **short-time pulsed current** Frequency response curve -DOF

The proposed device achieves 17.4× -2-DOF 6.5× wider operational range by switching its DOF, involving only a slight copper loss during the switching.

3-D finite element analysis for connecting motion of EPM



Experimental Verification

Experimental Setup





Connection and Separation State Estimation Using Induced Voltage of EPM



In the 1-DOF system, the back EMF remains zero because of the maintained connection state between the main system and the EPM (i.e. P(t) = const.).





the iron mover is oscillated forcibly by a VCM. DC+AC voltage is applied to the VCM. The DC current is used for changing the initial air gap because the restoring force of the spring balances the constant thrust exerted from the VCM. The measured EMF is amplified to the level of a few volts by an operational amplifier. The amplified EMF is converted to a trigger signal with a zero-crossing detection. processed as an interrupt command of the pulsed current inside the DSP (dSPACE). Sensorless Current Phase Control Failed connection Successful connection 20ms 5.5A



Measured EMF is time-periodic and synchronized with the reciprocating motion of the iron core. The sawtooth-like waveform is qualitatively consistent with the computed one (not shown in this poster) This result proves the effectiveness of the proposed estimation method.



(mm/N)

The DOF of the wideband vibrational device can be estimated accurately by detecting the back-EMF and processing it with a microcontroller.

 \succ In the failed connection, the phase of the pulse current is approximately aligned with the maximum air gap. After the pulse current ends, the air gap decreases to approximately 0.2 mm and subsequently fluctuates periodically again because of the insufficient attractive force.

By contrast, providing a phase delay of approximately 20 ms results in persistent connection state. The measured results validate the effectiveness of the proposed current phase control method.

Conclusion and Future Works

(A)

Current

(mV)

EMF

This study proposed a sensorless method for estimating the state of connection and separation of an EPM by using a periodic induced voltage signal of the EPM's coil.

The estimation principle was feasible because of the **different recoil permeability** between the two magnets (NdFeB: 1.05, AlNiCo: 3.6). A magnetization current phase control was proposed to achieve a stable EPM connection and avoid useless power consumption resulting from failed operations. The 3-D FEA and experiments revealed that the control could ensure stable connection of the EPM.

Electromagnetic Actuators Laboratory, Ibaraki University