

Sensorless Magnetization Current Control for Stable Connection and Separation of Electropermanent Magnet

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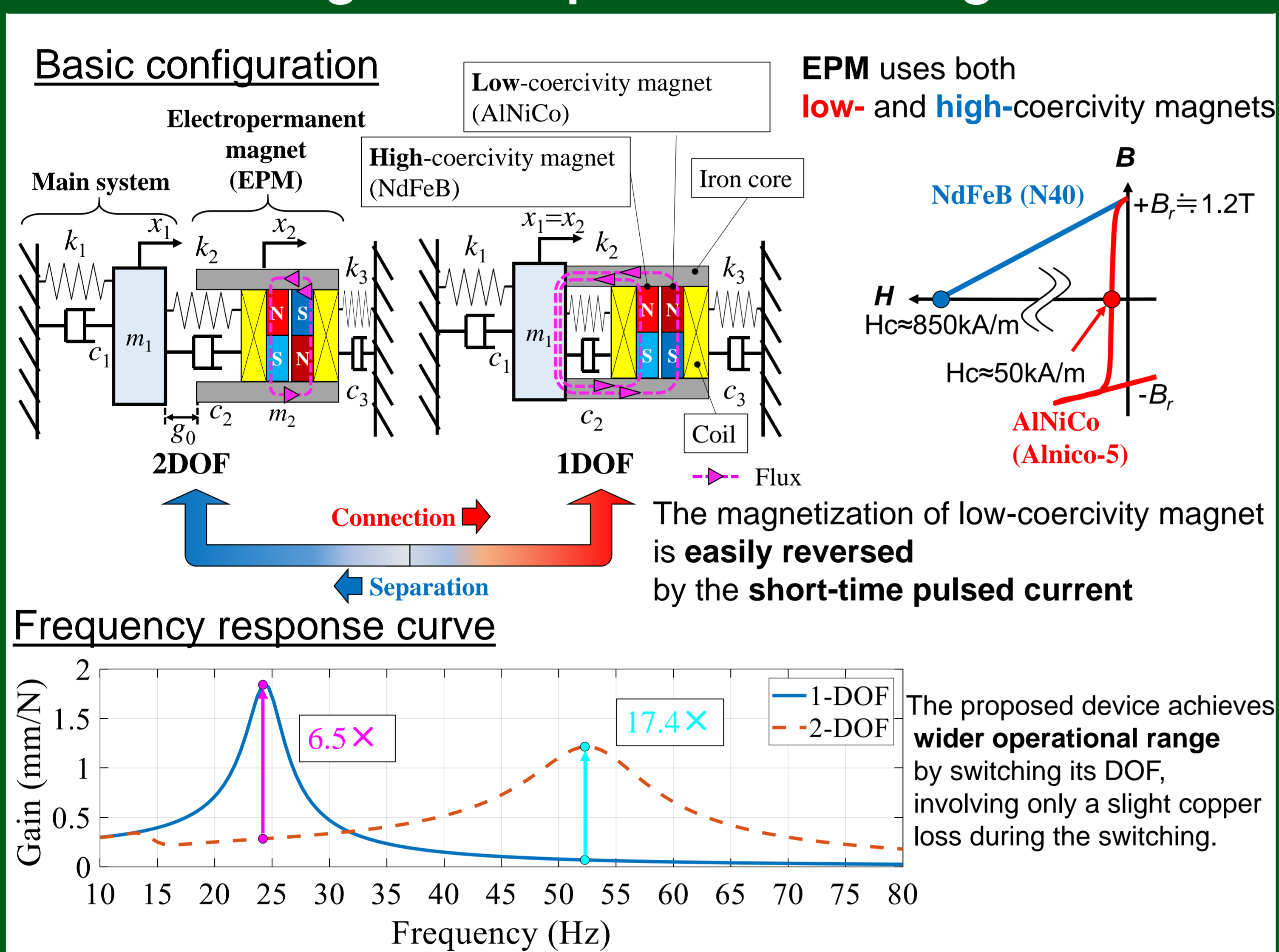
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Introduction

Electropermanent magnets (EPMs) are special electromagnets incorporating a high coercivity magnet (NdFeB) and a low coercivity magnet (AlNiCo). A magnetic attractive force of the EPM can be turned on and off by applying an instantaneous external magnetic field to the AlNiCo magnet and reversing its magnetization. Unlike general electromagnets, EPMS do not **require electrical energy** to maintain the attractive force.

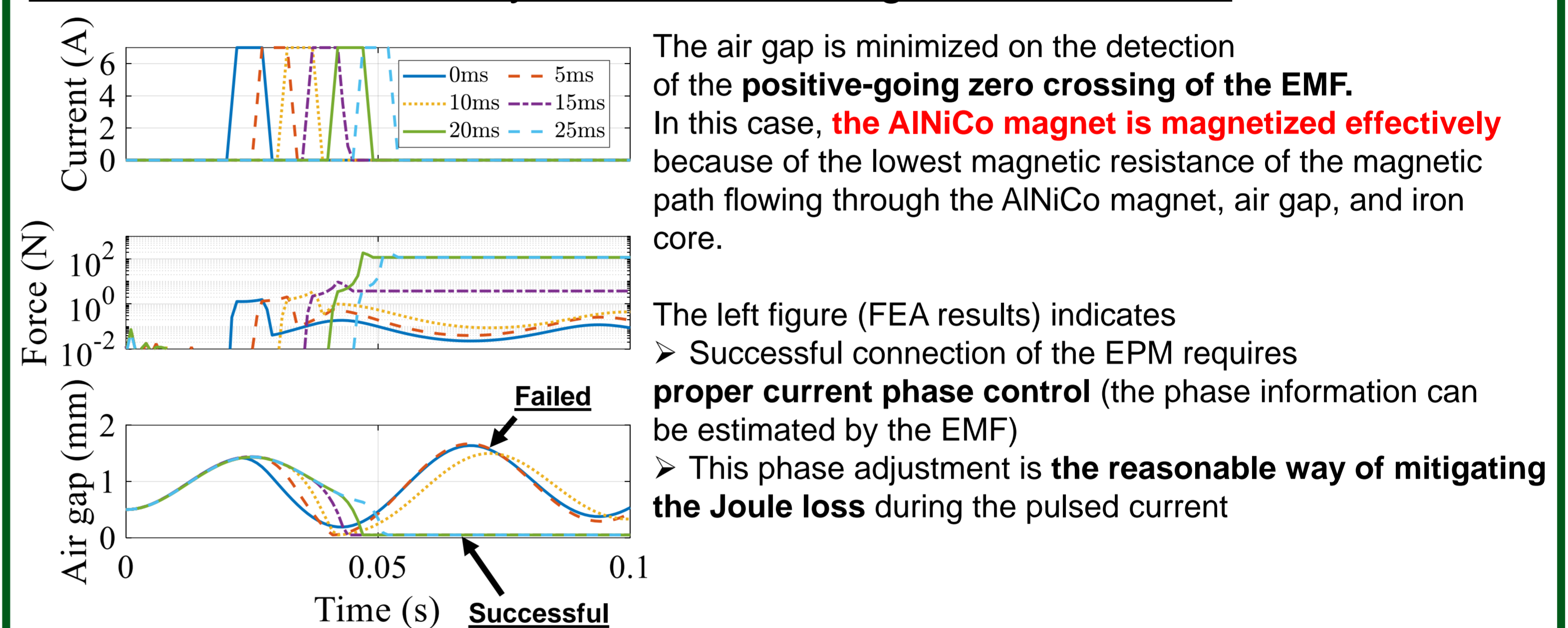
The authors have proposed a **new wideband vibrational device** that can switch its degree of freedom (DOF) by connecting and separating the EPM. However, the pulse current required for the magnetization reversal of the AlNiCo magnet depends on an air gap variation between the main system and the EPM. Without control of magnetizing currents, **failed connection behavior** is often reported (Kato et al., *IEEE Trans. Magn.*, 2023). This study proposes a **sensorless** method for **estimating the state of connection** and separation of the EPM by using a periodic induced voltage. **Magnetization current control** is proposed to achieve stable EPM connection and separation to avoid unnecessary power consumption owing to failed operations.

Wideband Vibrational Device Using Electropermanent Magnet



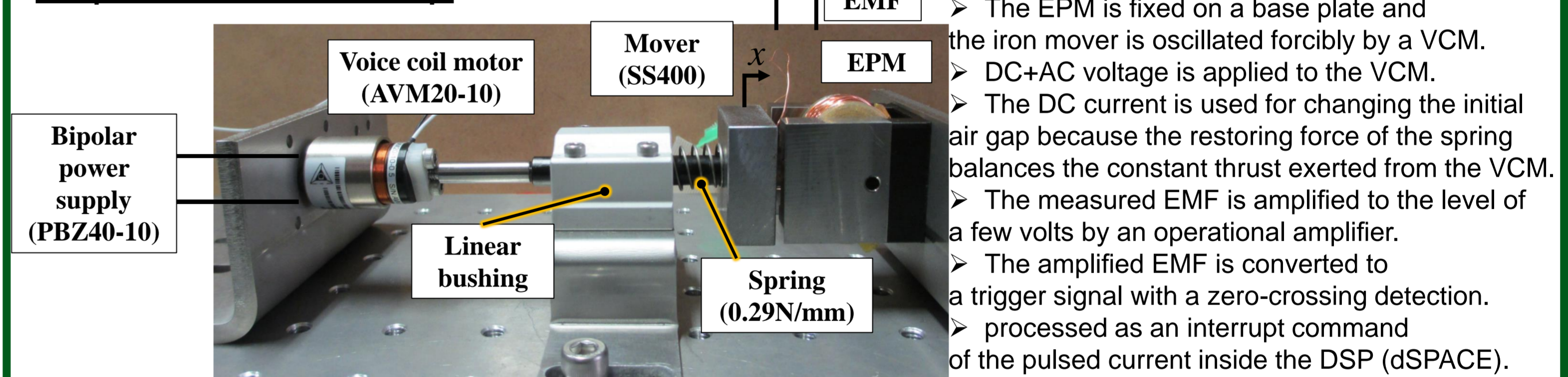
Sensorless Current Phase Control for Stable Connection of EPM

3-D finite element analysis for connecting motion of EPM



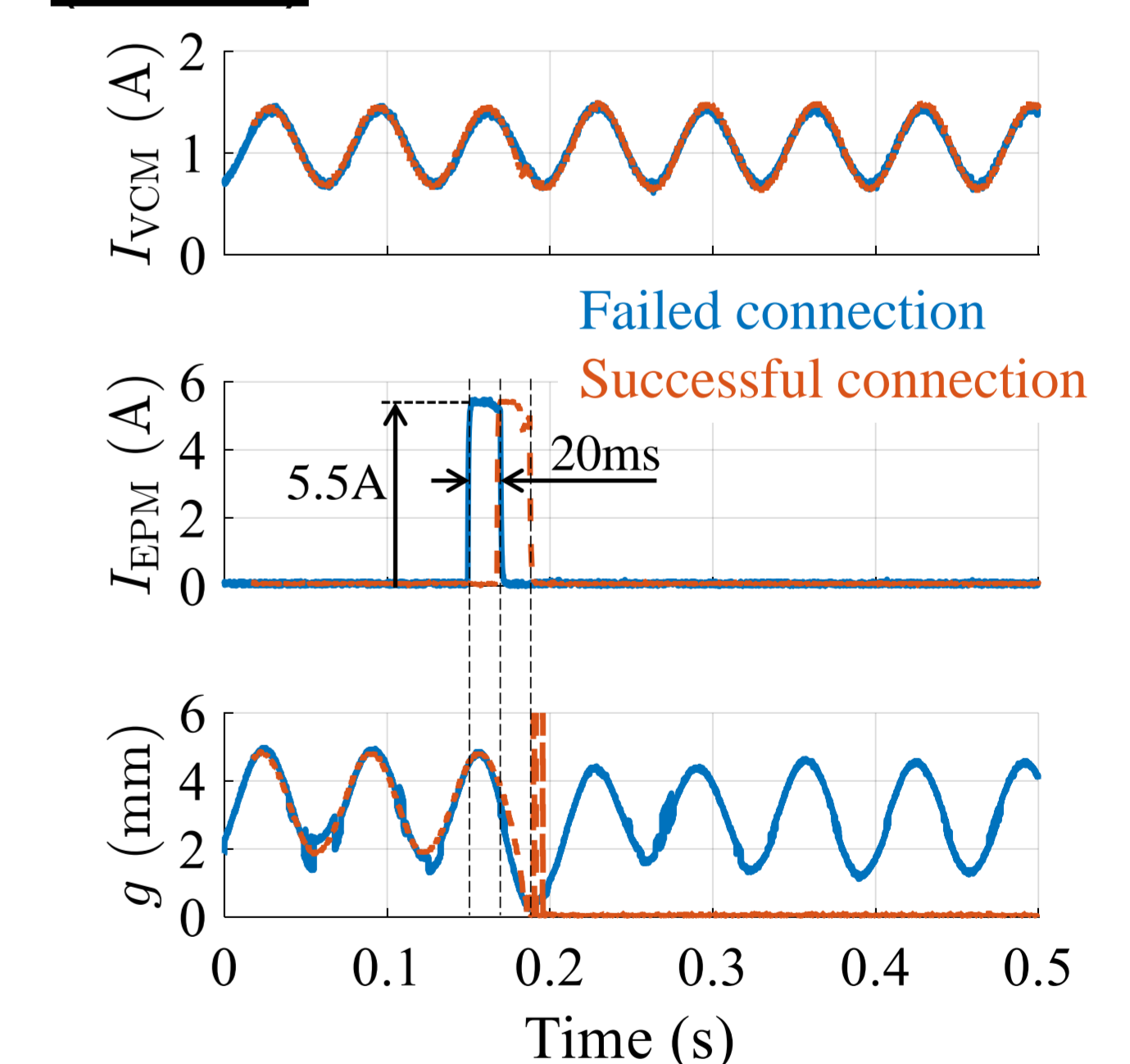
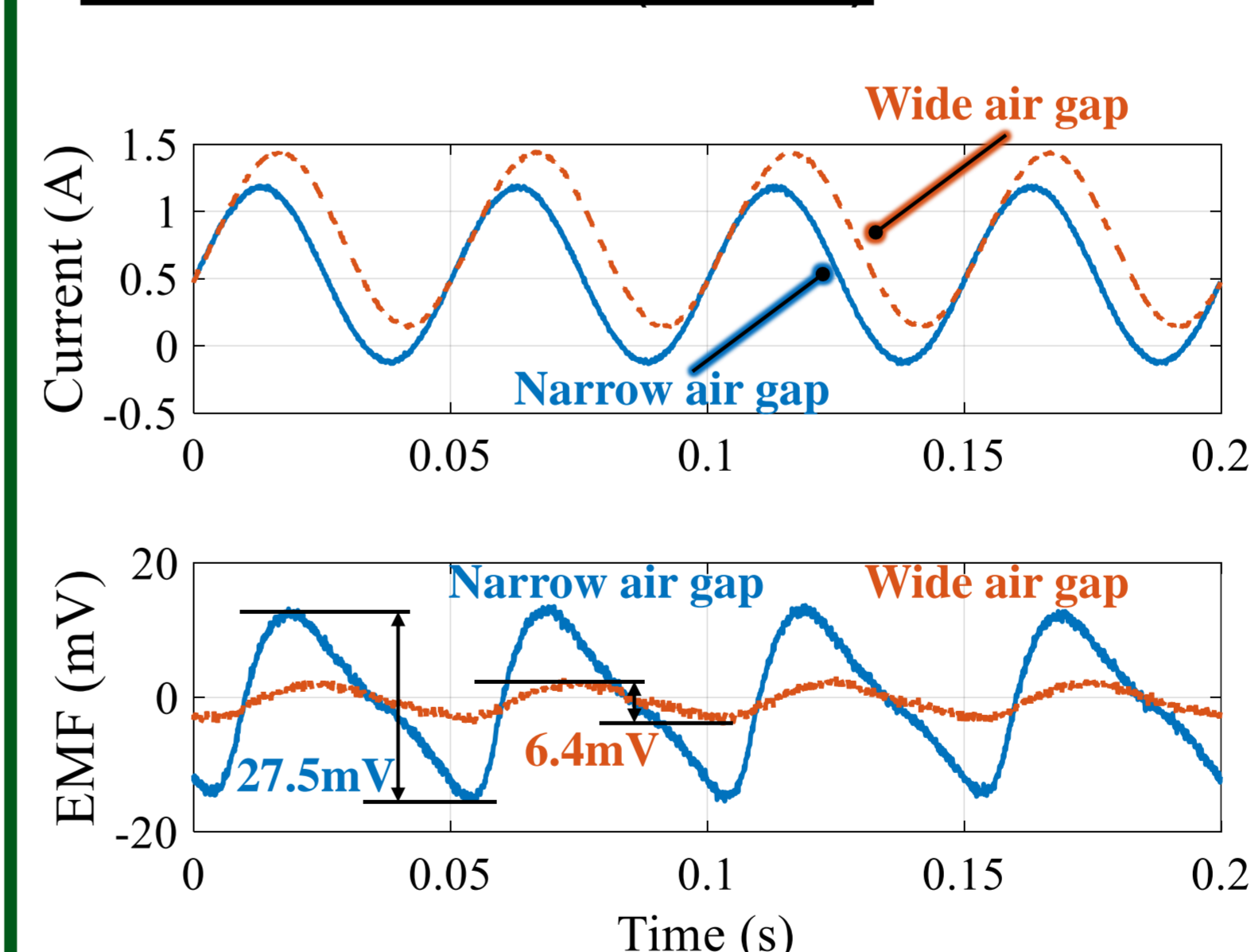
Experimental Verification

Experimental Setup



Sensorless Current Phase Control (15 Hz)

Measured EMF (20 Hz)



Measured EMF is **time-periodic and synchronized** with the reciprocating motion of the iron core.

The sawtooth-like waveform is **qualitatively consistent with the computed one** (not shown in this poster)

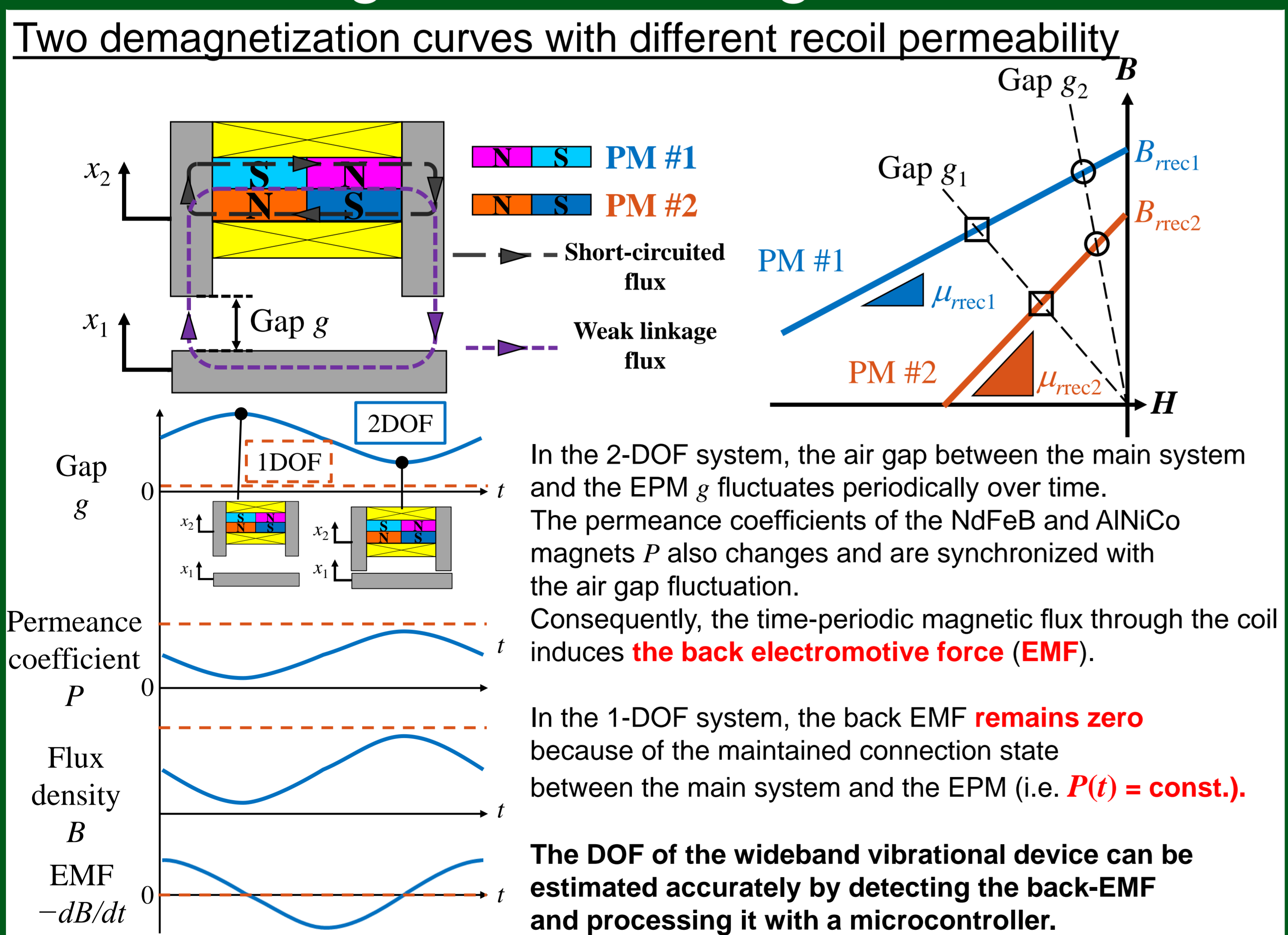
This result proves the effectiveness of the proposed estimation method.

In the failed connection, the phase of the pulse current is approximately aligned with the maximum air gap. After the pulse current ends, the air gap decreases to approximately 0.2 mm and subsequently fluctuates periodically again **because of the insufficient attractive force**.

By contrast, providing a phase delay of approximately 20 ms results in **persistent connection state**.

The measured results validate the effectiveness of the proposed current phase control method.

Connection and Separation State Estimation Using Induced Voltage of EPM



Conclusion and Future Works

- This study proposed a **sensorless** method for **estimating the state of connection and separation** of an EPM by using a periodic induced voltage signal of the EPM's coil.
- The estimation principle was feasible because of the **different recoil permeability** between the two magnets (NdFeB: 1.05, AlNiCo: 3.6).
- A **magnetization current phase control** was proposed to achieve a stable EPM connection and **avoid useless power consumption** resulting from failed operations. The 3-D FEA and experiments revealed that the control could **ensure stable connection of the EPM**.